**Application Instructions**

**Step By Step**

**Step 1**
Feed material into inkjet printer so that the printer is printing on the printable side (white matte coated side). Use Photo Quality / Best Quality print mode.

**Step 2**
Design your image and place your cut lines. Print and Cut your design right reading

**Step 3**
Weed away excess material using tweezers or weeding tool.

**Step 4**
Prepress fabric for 5 seconds. Remove backing material and place on fabric with image face up. Place silicon sheet on top of image.

**Step 5**
Heat apply the material onto the shirt. Press at 375F at 25 seconds. Use medium pressure.

**Step 6**
Peel silicon sheet cool.

**Application**

<table>
<thead>
<tr>
<th>Printing Inks</th>
<th>Dye &amp; Pigment Inks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Print Mode</td>
<td>Photo Quality / Best Quality</td>
</tr>
<tr>
<td>Image</td>
<td>Right Reading</td>
</tr>
<tr>
<td>Press Time:</td>
<td>25 sec.</td>
</tr>
<tr>
<td>Temperature:</td>
<td>375F (190C)</td>
</tr>
<tr>
<td>Pressure:</td>
<td>Medium</td>
</tr>
<tr>
<td>Suggested Blade:</td>
<td>45 degree</td>
</tr>
<tr>
<td>Suggested Force:</td>
<td>40-75g</td>
</tr>
<tr>
<td>Peel:</td>
<td>Cool</td>
</tr>
<tr>
<td>Wash Temp.:</td>
<td>Up to 105F (40C )</td>
</tr>
</tbody>
</table>

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding.

**Notes**

**Recommended Fabrics**
- Black or Dark Colored
- 100% cotton
- 100% polyester*
- Poly/cotton blends* (see note below)
- Poly/foam & cotton caps
- Satin

**Accessories Required**
- Computer, Inkjet Printer, Heat Press.
- Cutter/Plotter Optional.

**Printable side**
The printable side (white matte coated side) where film peels off.

**Cutting Notes**
You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8” for lettering & logos.

*Some polyester garments may experience discoloration and/or dye migration, prior testing is strongly recommended

**Care Instructions**
Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105F

**Storage**
Inkjet Dark Pro has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

**Non-Continuous Parts**
This paper cannot be used with Tack. Try to design the material without any non-continuous parts. You can also hand place non-continuous parts on to your shirt.

1-800-215-0894 | heatpressnation.com
2300 E Walnut Ave. Fullerton, CA 92831