All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding.

**APPLICATION INSTRUCTIONS**

**STEP BY STEP**

**Step 1**
Feed material into inkjet printer so that the printer is printing on the printable side (white matte coated side).

**Step 2**
Design your image and resize if necessary. Print your graphic onto the paper. Use Photo Quality / Best Quality print mode.

**Step 3**
Prepress fabric for 5 seconds.

**Step 4**
Place on fabric with image face down.

**Step 5**
Heat apply the transfer onto the fabric. Press at 350F at 20 seconds. Use heavy pressure.

**Step 6**
Peel backing off hot.

Tip: Gently stretch your fabric by tugging on the sides after pressing. This will help soften up the transfer.

**APPLICATION**

| Printing Inks | Dye, Pigment, or Sublimation Inks |
| Print Mode   | Photo Quality / Best Quality       |
| Image        | Mirror                              |
| Press Time   | 20 sec.                             |
| Temperature  | 350F (175C)                         |
| Pressure     | Heavy                               |
| Peel         | Hot                                 |
| Wash Temp.   | Up to 105F (40C )                   |

All technical information and recommendations are based on tests we have conducted.

**NOTES**

**Recommended Fabrics**
White or Light Colored  
100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Polyester mesh  
Poly/foam & cotton caps  
Satin

**Peeling**
This paper is to be peeled hot. Peeling should immediately after pressing. Also if you have difficulties peeling the backing off the shirt, while the fabric is hot, gently tug on the sides of the shirt, the backing will “pop” right out.

**Wash Instructions**
Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105F. To increase color vibrancy, it is recommended to iron the image after each launder.

**Storage**
Inkjet Light has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

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