**APPLICATION INSTRUCTIONS**

**APPLICATION**

- **Paper Mode:** Heavy to Label *
- **Image:** Right Reading
- **Press Time:** 30 sec.
- **Temperature:** 350°F (175°C)
- **Pressure:** Medium
- **Suggested Blade:** 45 degree
- **Suggested Force:** 40-75g
- **Peel:** Cool
- **Wash Temp.:** Up to 105°F (40°C)

These settings are recommended, you may need to conduct your own tests. All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding.

**NOTES**

**Recommended Fabrics**
- Light or Dark Colored
- 100% cotton
- 100% polyester* (see note below)
- Poly/cotton blends
- Poly/foam & cotton caps
- Satin

**Accessories Required**

**Printable side**
- The printable side (white matte coated side) where film peels off.

**Cutting Notes**
- You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8” for lettering & logos.

**Care Instructions**
- Wait 24 hours before washing.
- Machine wash using mild detergent.
- Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105°F

**Storage**
- Laser Dark Opaque has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

**Non-Continuous Parts**
- If applying lettering and other non-continuous parts, we recommend using MultiTack Carrier Sheet to assist in the positioning of all the non-continuous small parts.

*Some polyester garments may experience discoloration and/or dye migration, prior testing is strongly recommended.

**STEP By STEP**

**Step 1**
Feed material into laser printer so that the printer is printing on the printable side (white matte coated side).

**Step 2**
Design your image and place your cut lines. Print and Cut your design right reading

**Step 3**
Weed away excess material using tweezers or weeding tool.

Optional:
- For designs with small pieces, use MultiTack. Please see instructions for MultiTack

**Step 4**
Prepress fabric for 5 seconds. Remove backing material and place on fabric with image face up. Place silicon sheet on top of image.

**Step 5**
Heat apply the transfer onto the fabric. Press at 350°F at 30 seconds. Use medium pressure

**Step 6**
Peel silicon sheet cool.

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