## HTV Application Instructions

### EasyWeed™
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather • Lycra®/spandex
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305°F/150°C with medium pressure for 10-15 seconds
  - Peel backing hot or cold
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Dry on normal setting
- **Blade:** 45°/60°
- **Composition:** PU
- **Microns/Mils:** 90/3.5

### EasyWeed Extra™
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather • Nylon
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305°F/150°C with medium pressure for 10-15 seconds
  - Peel backing hot or cold
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Dry on normal setting
- **Blade:** 45°/60°
- **Composition:** PU
- **Microns/Mils:** 90/3.5

### EasyWeed Electric™
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305°F/150°C with medium pressure for 15 seconds
  - Peel backing hot or cold
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Dry on normal setting
- **Blade:** 45°/60°
- **Composition:** PU
- **Microns/Mils:** 90/3.5

### EasyWeed™ Foil
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 275°F/135°C with medium pressure for 15 seconds
  - Peel backing warm
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Hang item to dry
- **Blade:** 45°/60°
- **Composition:** PU
- **Microns/Mils:** 100/3.9

### EasyWeed Stretch™
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather • Lycra®/spandex
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305°F/150°C with medium firm pressure for 15 seconds
  - Peel backing hot or cold
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Dry on normal setting
- **Blade:** 45°/60°
- **Composition:** PU
- **Microns/Mils:** 90/3.5

### EasyWeed Sub Block™
- **Applies to:**
  - 100% polyester • Sublimated polyester
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 265°F/130°C with medium firm pressure for 15 seconds
  - Peel backing cold
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Hang item to dry
- **Blade:** 45°/60°
- **Composition:** PU
- **Microns/Mils:** 110/4.3

### EasyWeed Adhesive™
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 275°F/135°C with medium pressure for 5 seconds
  - Peel backing hot or cold. Apply top layer
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Hang item to dry
- **Blade:** 45°/60°
- **Composition:** PET
- **Microns/Mils:** 75/2.95

### EasyPatterns™
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather • Lycra®/spandex
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305°F/150°C with medium pressure for 10-15 seconds
  - Peel backing hot or cold
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Dry on normal setting
- **Blade:** 45°/60°
- **Composition:** PU
- **Microns/Mils:** 80/3.1

### Easy Reflective
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Nylon (testing recommended)
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305°F/150°C with medium pressure for 15 seconds
  - Peel warm (at least 15 seconds off the press)
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Can be machine dried on low but hanging item to dry will preserve reflective quality
- **Blade:** 45°/60°
- **Composition:** PET
- **Microns/Mils:** 140/5.51
# HTV APPLICATION INSTRUCTIONS

## Glitter
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather
  - *Do not layer Glitter on Glitter*
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 320° F/160° C with firm pressure for 10-15 seconds
  - Peel backing cold
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Dry on normal setting

### Blade: Composition: Microns/Mils:
45/60° PU 325/12.8

## Holographic
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather
  - Sublimated polyester
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 320° F/160° C with medium pressure for 15-20 seconds
  - Peel backing cold
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Hang item to dry

### Blade: Composition: Microns/Mils:
45/60° Polyester/Metalized Foil 110/4.3

## Brick™ 600
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Lycrea®/spandex
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 311° F/155° C with medium-firm pressure for 5 seconds
  - Turn garment inside out and heat 15 seconds on adhesive side • Peel backing cold
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Hang item to dry

### Blade: Composition: Microns/Mils:
45/60° PU 1000/39.3

## ReflectAll™
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather • Lycrea®/spandex
- **How to Apply:**
  - Remove clear liner
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305° F/150° C with medium pressure for 5 seconds. Peel backing hot.
  - Recover and heat for 10 seconds
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Hang item to dry

### Blade: Composition: Microns/Mils:
45/60° PU 160/6.2

## ExtraReflex
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather
- **How to Apply:**
  - Product has a non-sticky, static backing
  - Remove pink liner
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305° F/150° C with medium pressure for 2 seconds
  - Peel cold, recover and heat for 10 seconds
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Hang item to dry to preserve reflectivity

### Blade: Composition: Microns/Mils:
45/60° PET 110/4.3

## StripFlock™
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather
  - Sublimated polyester
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 320° F/160° C with firm pressure for 15-20 seconds
  - Peel backing cold
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Dry on normal setting

### Blade: Composition: Microns/Mils:
45/60° PVC 410/16.1

## VideoFlex® Glitter
- **Applies to:**
  - 100% polyester • Poly/cotton blends
  - Nylon • Leather
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305° F/150° C with medium pressure for 10-15 seconds
  - Peel backing cold
- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Dry on normal setting

### Blade: Composition: Microns/Mils:
45/60° PU 110/4.3

## Metallic
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Sublimated polyester
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305° F/150° C with medium pressure for 10-15 seconds
  - Peel backing cold

*Cracking and delamination may occur after washing. Results are not predictable.*

### Laundering:
- Wait 24 hours before first wash
- Machine wash warm or cold / mild detergent
- Do not bleach or dry clean
- Dry on normal setting

### Blade: Composition: Microns/Mils:
45/60° PET 100/3.9

## CADflex™
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather
- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305° F/150° C with medium-firm pressure for 15 seconds
  - Peel backing cold

*Due to variances in the manufacturing process of fabrics, Siser highly recommends testing prior to production.*

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